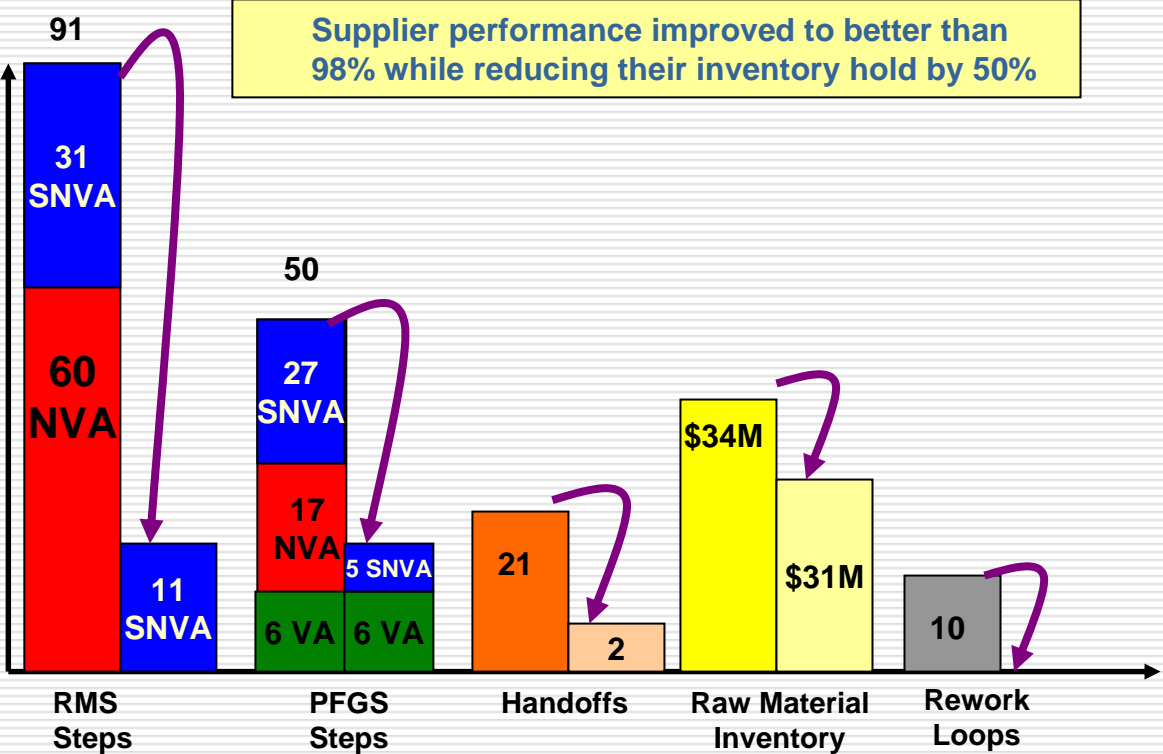


Lean Procurement Utilizing LeanSigma

\$1.2 B Medical Device Operation
(a division of J & J)



Defect:
Process and tolerance variability
DMAIC Project:
Lean out the Supply Network, reduce Supplier parts variability and install a pull replenishment model



Procurement lead-time was reduced from 4-5 weeks down to 1 day

Lean Procurement Model for Success

